

## Specifications

Pro-Bind 2000 Dimensions: 18" wide, 7 5/8" tall, 11 3/4" deep.

Cooling Rack Dimensions: 16" wide, 7 1/2" tall, 4 3/4" deep

Net Weight: 6 pounds

Power Supply: 110v/60HZ

Binding Throat: 12 3/8" x 2"

Binding Capacity: 2"

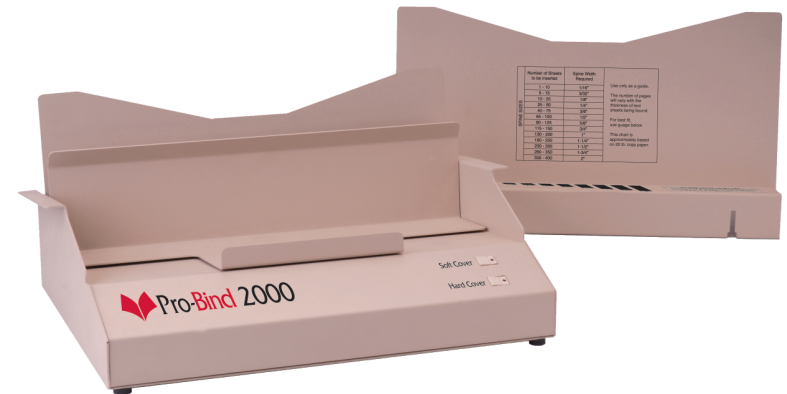


## Warnings

- Never put fingers, plastic materials or any object other than a Pro-Bind cover into the throat of the Pro-Bind 2000.
- Never try to disassemble the machine or perform any maintenance on the machine without first contacting an authorized Pro-Bind dealer.
- Turn off the machine and unplug unit from wall when the unit is not in use.
- Do not use the unit around any water or liquid that may spill.
- Do not touch the heat plate directly when the unit is warming up, on or cooling down. It will be hot and could cause burns.

## Questions of Comments

Please contact your local dealer or Pro-Bind at: [www.pro-bind.com](http://www.pro-bind.com)



## Pro-Bind 2000 Instruction Manual

## Spine Size Gauge

<u>Number of Sheets to be Inserted (20# Bond)</u>	<u>Spine Width Required</u>
1-10	1/16"
5-15	3/32"
10-25	1/8"
25-50	1/4"
40-75	3/8"
65-100	1/2"
90-125	5/8"
115-150	3/4"
130-200	1"
180-250	1 1/4"
230-300	1 1/2"
280-350	1 3/4"
330-400	2"



## Binding & Operating Instructions

1. Plug unit into a standard 110 volt outlet.
2. Jog documents and select the appropriate cover spine capacity.
3. Place the documents into the cover.
4. Place cover, spine down, onto the Pro-Bind 2000 heating plate.
5. Press the appropriate start button (Hard Cover or Soft Cover)
6. Cycle time for a thermal soft cover is approximately 30 seconds.  
Cycle time for a thermal hard cover is approximately 60 seconds.  
Initial warm up is approximately 90 seconds.
7. After the appropriate cycle time has been completed an audible tone will sound and unit will shut off automatically.
8. Jog document and remove the bound document and place on the cooling rack for Thermal Soft Covers or in the Hard Cover Crimper from Thermal Hard Covers. Do not lay bound document flat to cool, always cool while spine is on a flat surface.
9. Finish bound documents take approximately 30 seconds to cool.  
If the spine of the finished document is still warm when removing from the cooling rack, return the document immediately to the cooling rack until it's completely cool to the touch.
10. Repeat process until all documents are bound.

## Binding Tips

**JOGGING** - Jog each document before placing it in the cover to ensure all pages have contact with the glue strip. No jogging or poor jogging of the document can produce partial or weak binds.

**SPINE GAUGE** - Use the spine gauge to measure the thickness of the document to choose the correct spine size. Don't overstuff. The cover spine should always be slightly thicker than the document.

**MAINTENANCE** - It is recommended to occasionally wipe the unit with a dry cloth and to keep it dust free. The heating plate should also be kept free from dust and excess glue. To remove excess glue from the heating plate simply heat unit fully, upon the end of the cycle unplug the unit and using a dry paper towel, wipe off heating plate.

**Careful not to touch the heat plate directly it will be HOT.**