



# USP 13

## Universal speed punch

Excellent for high-volume applications, the USP 13 combines durability and high-speed productivity with versatility. It automatically feeds, punches, and stacks complete books, including pre-collated index tabs, at an average of 80,000 sheets per hour.

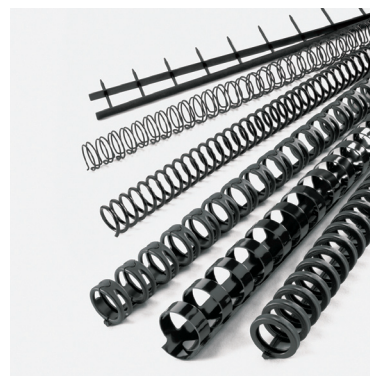
The universally compatible USP 13 handles a wide variety of sizes and materials and features interchangeable punching dies for most popular binding styles including CombBind®, WireBind, VeloBind®, and Color Coil®. Die sets can be changed in seconds without tools.

Add this high capacity punch to your shop to increase punching productivity and throughput for increased profitability.



## Features and benefits

- Punches up to 120,000 sheets per hour
- Accommodates sheets up to 13" on the bind edge
- Runs at variable speeds from 70 to 110 cycles per minute
- Available punching die patterns include CombBind, WireBind, Color Coil, VeloBind, 3-hole and more
- Local service available to minimize downtime
- Short, straight paper path produces less static
- Pins punch individually to reduce noise
- Built-in stacker maintains collated books, eliminates the need to turn over pages, and ensures job integrity
- Punches pre-collated covers, body pages, and index tabs together



## Applications

- Lesson plans
- Training manuals
- Handbooks
- Calendars
- Reports
- Notebooks
- Legal filings
- Menus

## Specifications

Sheet Size	Punched edge: 6" to 13" Unpunched edge: 5" to 12"
Productivity	Variable speed, 70 to 110 cycles/minute (Averages 80,000 sheets of 20 lb bond paper/hour)
Paper Stock	16 lb bond to 110 lb index, including index tabs
Dimensions	38" W x 74" L x 50" H
Weight	Approximately 1,500 lbs
Power Supply	230 VAC, single phase

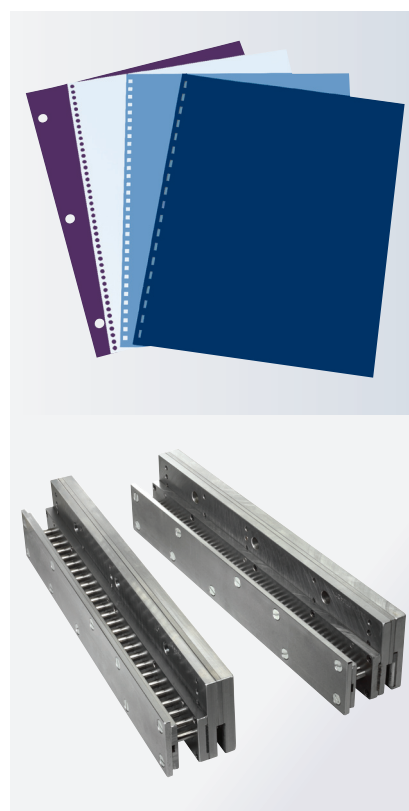
*Specifications are subject to change without notification.*

## Die Sets

Die description	Pitch/Style	Punch pattern	Part no.
CombBind®	19 Hole	■ ■	0312060000
CombBind	19 Hole Oversized	■ ■	0312070000
WireBind	3:1 Square	■ ■ ■	0312150600
WireBind	2:1 Square	■ ■	0312220100
WireBind	3:1 Round	● ● ●	0312170000
WireBind	2:1 Round	● ●	0312350100
Color Coil®	4:1 (0.25) Round	● ● ● ●	0314150000
Color Coil	4:1 (0.2475) Round	● ● ● ●	Non-stock
Color Coil	4:1 (0.2475) Oversize*	● ● ● ●	0314330300
Color Coil	5:1 Round**	● ● ● ● ●	0312011500
ProClick®	3:1 Oversized Square	■ ■ ■	7405233
VeloBind®	11-pin**	● ●	0314280000
Loose-leaf	3-5-7 Hole	● ● ●	0312190100
Loose-leaf	3-4 Hole	● ●	0314380000

\*Compatible with GBC DigiCoil.

\*\*Non-stock dies. Contact GBC for lead times.



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at [www.gbconnect.com](http://www.gbconnect.com) to order  
or for more information.